



1. Assembled Welded Frames A. Single Opening B. Paired Opening C. Continuous Weld (add to above)
2. Anchors Welded In A. Wood/Steel Stud Single Frame (6) Paired Frame (8) Per Anchor Charge B. P&D On Frame (Includes Prep and Tube Anchor, Dynabolts or Wood Lags)
3. Flush Bolt Preparation on Header
4. Special Width on Header
5. Closer Reinforcement Standard or Parallel Single Frame Paired Frame
6. Blank Out Strike
7. Rim Panic Prep (Reinforcement for Surface Mounted)
8. Deadbolt Prep on Frame
9. Convert Masonry to Drywall (Includes Drywall Compression Anchor with Screw and Retainer)
10. Mark and Bundle KD Frames (Per Frame)

11. Concealed Overhead Stop
12. Concealed Closer
13. SVR Head Prep
14. Aux Fire Latch
15. Prep frame for Continuous Hinge
16. Electric Hinge Prep (Per cut)
17. Jamb Undercut (Per side)
18. Electric Strike Prep
19. Relocate Hinge (Per hinge)
20. Roller Latch Prep
21. Concealed Vertical Rod Prep Head (each)
22. EPT
23. Ball Catch Prep on Head
24. Ball Catch Prep
25. Reinforcement for Door Coordinator (Single)
26. Reinforcement for Door Coordinator (Pair)
27. MAG Lock Reinforcement
28. Reinforce Header for Removable Mullion
29. Convert ASA Strike to T-Strike
30. Prep Frame for Concealed Stiffeners

Additional Shop Services

➤ **Fabrication labor charges, windows, transom, and sidelites.**

Item #	Cut and Notch for Fabrication
MJPE	Miter Joint Per End
SMPE	Saw Miter Per End
NOJPE	Notch Joint Per End
BJOPE	Butt Joint Per End

➤ **Welding charge per joint or unit.**

Item #	Welding Charge Per Joint or Unit
LJ or TJ	L or T Type Joint
CROSSJ	Cross (+) Type Joint
4IS	4 Inch Sill
8IS	8 Inch Sill
AWI	Anchor Welded (each)
BANWI	Base Anchor Welded (each)

➤ **Factory applied paint finish.**

- 5000 Series Drywall Frames Only.
- Minimum quantity 50 of same color.

Metal Fire Labels Available upon request