

18 GAUGE

STOCK REVERSIBLE SEAMLESS POLYSTYRENE FLUSH DOORS

Includes closer reinforcement, fire label WHI 3HR positive pressure (S) smoke label.

- Other locations and sizes are available
- Door manufacturers chart:
- STC rating 26, R value 5.24, U value 0.31

CE	Ceco Location (non handed)	DE	Dean Steel Location (non handed)
CU	Curries Location (non handed)	REP	Republic Location (non handed)
ME	Mesker Location, use DE location	PIO	Pioneer Location , available at PA warehouse only (non handed)

Item#	Size	Prep
1801	2068	C
1802		MB
1805		BR
1810	2468	C
1811		MB
1807	2668	C
1808		MB
1809		BR
1825	2868	C
1826		MB
1869	21068	C
1870		MB
1871		BR
1813		C
1815	3068	C/DL 4" C.T.C.
1816		C/DL, ADA 7 ¹¹ / ₁₆ " CTC
1817		C/DL 5 1/2" CTC
1818		MB
1824		BR
1413		T
1819		3468
1820	MB	
1806	BR	
1830	3668	C
1831		MB
1832		BR
1834	3868	C
1837		MB
1842		BR
1872	4068	C
1873		MB
1874		BR
1835	2070	C
1836		MB
1838		BR
1875	2470	C
1876		MB
1891	2670	C
1892		MB
1893		BR
1894	2870	C
1895		MB
1897	21070	C
1898		MB
1899		BR

Item#	Size	Prep
1839	3070	C/DL, ADA 7 ¹¹ / ₁₆ " CTC
1840		C
1841		C/DL, 5 1/2" CTC
1843		C/DL, 4" CTC
1844		MB
1847		BR
1440		T
1821	3470	C
1814		MB
1849	3670	C
1850		MB
1852		BR
1853	3870	C
1856		BR
1851	2080	C
1857		BR
1886	21080	C
1889		BR
1854	4070	C
1855		MB
1859		BR
1848	3072	C
1845		MB
1846		BR
1828	2680	C
1829		MB
1863	3080	C
1862		MB
1864		BR
1860	3680	C
1861		MB
1865	4080	C
1866		MB
1868		BR
GALVANIZED		
1880	3068	C
1881		MB
1882		BR
1884	3070	C
1887		MB
1890		BR
CECO LOCATION DOORS		
CE1813	3068	C
CE1818		MB
CE1840	3070	C
CE1844		MB
CE1847		BR

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Item#	Size	Prep
GALVANIZED CECO LOCATION DOORS		
CEG1813	3068	C
CEG1818		MB
CEG1824		BR
CEG1840	3070	C
CEG1844		MB
CEG1847		BR
CURRIES LOCATION DOORS		
CU1813	3068	C
CU1818		MB
CU1824		BR
CU1840	3070	C
CU1844		MB
CU1847		BR
CU1854	4070	C
CU1855		MB
GALVANIZED CURRIES LOCATION DOORS		
CUG1840	3070	C
CUG1844		MB
CUG1847		BR

Item#	Size	Prep
DEAN STEEL LOCATION DOORS		
DE1813	3068	C
DE1818		MB
DE1824		BR
DE1840	3070	C
DE1844		MB
DE1847		BR
REPUBLICAN LOCATION DOORS		
**REP1813	3068	C
**REP1818		MB
**REP1824		BR
REP1840	3070	C
REP1844		MB
REP1847		BR
**Use 1813, 1818, 1824 for REP1813, REP1818 and REP1824 respectively.		

1800 Series Seamless Polystyrene Doors with Cutouts

18 GAUGE

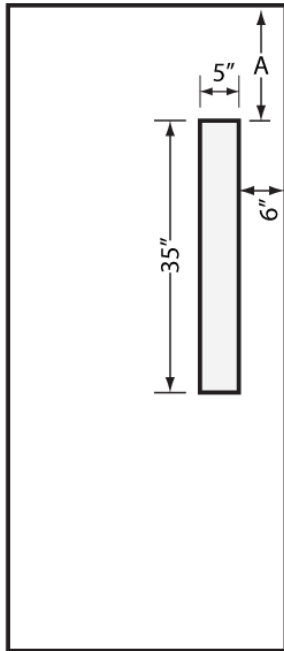
STOCK REVERSIBLE SEAMLESS POLYSTYRENE DOORS WITH CUTOUTS

- Includes closer reinforcement, appropriate WHI Fire label, positive pressure (S) smoke label.
- Other locations and sizes are available.
- STC rating 26, R value 5.24, U value 0.31

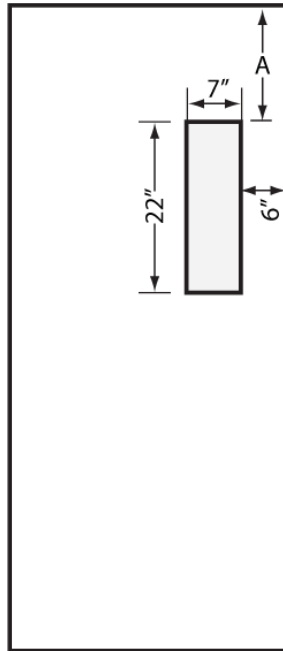
ITEM#	SIZE	DESCRIPTION	LOCK	CUT OUT SIZE
1813V	3068	Vision Lite	C	12 x 12
1818V			MB	
1840V	3070		C	
1844V			MB	
1813NL	3068	Narrow Lite	C	7 x 22
1813N				5 x 35
1840NL	3070			7 x 22
1840N				5 x 35
1813HG	3068	Half Glass	C	24 x 30
1840HG	3070			24 x 32
1840FG	3070	Full Glass	C	24 x 60
1844FG			MB	
1813L1-1212	3068	Louver	C	12 x 12
1818L1-1212			MB	
1840L1-1212	3070		C	
1844L1-1212			MB	
1813L1-1812	3068		C	18 x 12
1818L1-1812			MB	
1840L1-1812	3070		C	
1844L1-1812			MB	
1813L1-2412	3068	C	24 x 12	
1818L1-2412		MB		
1840L1-2412	3070	C		
1844L1-2412		MB		



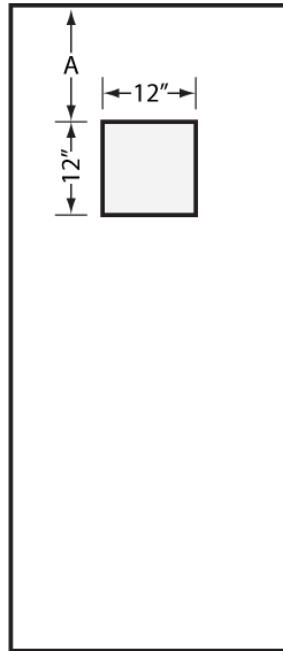
Lite and Louver Cutout Size and Locations



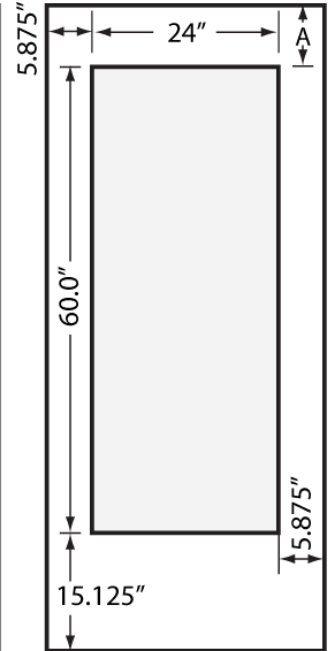
N 5 X 35



NL 7 X 22

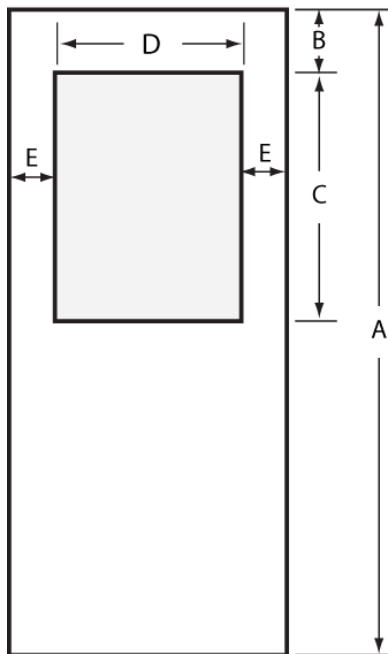


V 12 X 12



FG 24 X 60

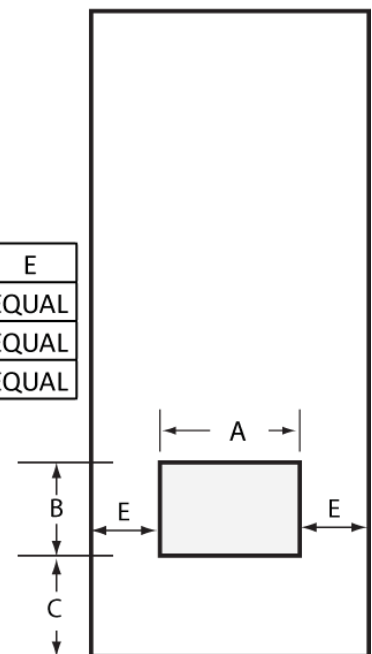
FOR: N, V, NL, FG	
DOOR HEIGHT	A
6' 8"	11"
7' 0"	15"
8' 0"	26"
7' 0" IN FG	8"



HALF GLASS

A	B	C	D	E
6'8"	8"	30"	24"	EQUAL
7'0"	8"	32"	24"	EQUAL
8'0"	8"	36"	24"	EQUAL

A	B	C	E
12"	12"	13"	EQUAL
18"	12"	13"	EQUAL
24"	12"	13"	EQUAL



LOUVER



18 GAUGE

For All Major Manufacturers Locations

- Includes closer reinforcement, fire label WHI 3HR positive pressure **(S)** smoke label.
- Other locations and sizes are available.
- Door manufacturers chart:

CE	Ceco Location (non handed)
CU	Curries Location (non handed)
REP	Republic Location (non handed)

Inactive Doors

Hand	Item#	Size
RH	1807 IA	2668
LH		
RH	1826 IA	2868
LH		
RH	CE1813 IA	3068
LH		
RH	1813 IA *	
LH		
RH	CU1813 IA	
LH		
RH	CE1840 IA	3070
LH		
RH	CU1840 IA	
LH		
RH	REP1840 IA	
LH		
RH	1840 IA **	
LH		
RH	1863 IA	3080
LH		
RH	1872 IA	4068
LH		

ALL INACTIVE DOORS ARE PREPARED FOR:

- ASA STRIKE PREP
- MANUAL / AUTO FLUSH BOLTS PREP
- LOOSE WRAP AROUND HANDED ASTRAGAL WITH FLUSHBOLT AND ASA PREP

* To be used for Steel Craft, Amweld and Republic locations.

** To be used for Steel Craft, Amweld locations.

1800 and 1600 Series Flush Doors Prepared for Continuous Hinge Application

STOCK REVERSIBLE CORNER SEAM POLYSTYRENE FLUSH DOORS

- 15/32" undercut on door width to fit most major manufacturers continuous hinge prep.
- Includes closer reinforcement, fire label and WHI 3 hour positive pressure **(S)** smoke label.

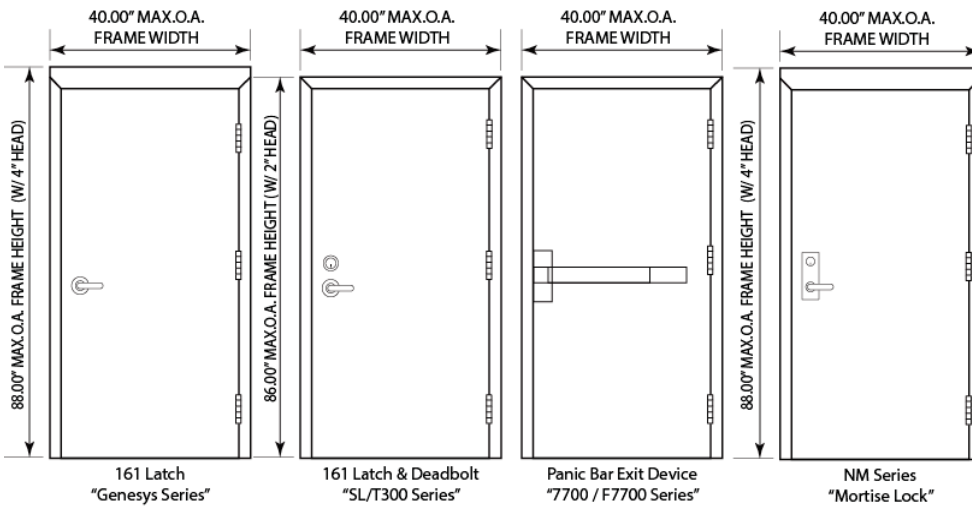
18 GAUGE		
Item#	Size	Prep
1813CH	3068	C
1818CH		MB
1824CH		BR
1840CH	3070	C
1847CH		BR
1863CH	3080	C
1862CH		MB
1864CH		BR
18 GAUGE GALVANIZED		
G1849CH	3670	C
G1850CH		MB
G1854CH	4070	C
G1855CH		MB

16 GAUGE GALVANIZED		
Item#	Size	Prep
G1608CH	3070	MB
G1611CH		BR
G1649CH	3670	C
G1650CH		MB
G1654CH	4070	C
G1655CH		MB



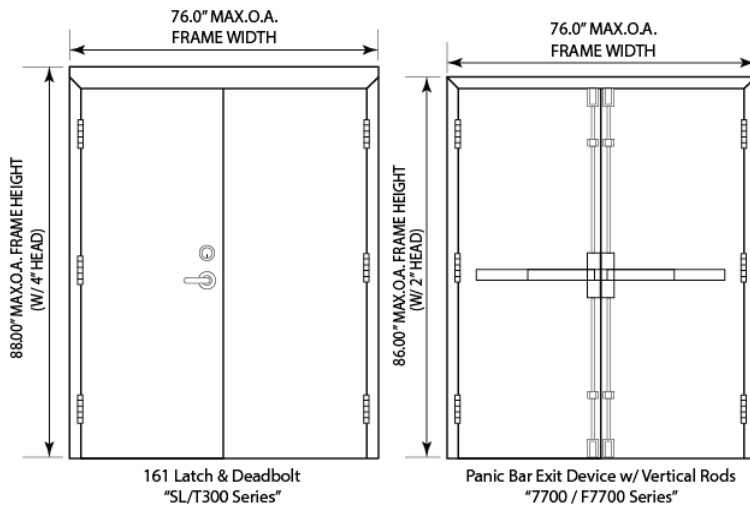


COMMERCIAL STEEL SINGLE DOOR INSWING / OUTSWING "IMPACT"



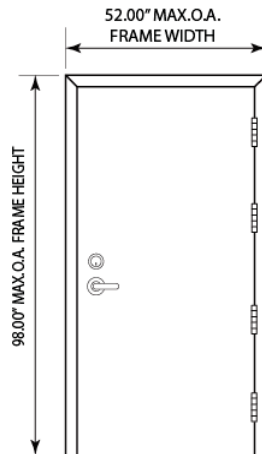
MAX FRAME DIMENSIONS	LOCK TYPE	DESIGN PRESSURE (PSF)			
		INSWING		OUTSWING	
		POSITIVE	NEGATIVE	POSITIVE	NEGATIVE
40.00" x 88.00"	161 LATCH & DEADBLOT "SL/T300 Series"	+55.0	-55.0	+55.0	-55.0
40.00" x 88.00"	161 LATCH "Genesys Series"	+70.0	-70.0	+70.0	-70.0
40.00" x 88.00"	PANIC BAR EXIT DEVICE "7700 / F7700 Series"	N/A	N/A	+70.0	-70.0
40.00" x 88.00"	NM Series "Mortise Lock"	+80.0	-80.0	+80.0	-80.0

COMMERCIAL STEEL DOUBLE DOOR INSWING / OUTSWING "IMPACT"



MAX FRAME DIMENSIONS	LOCK TYPE	DESIGN PRESSURE (PSF)			
		INSWING		OUTSWING	
		POSITIVE	NEGATIVE	POSITIVE	NEGATIVE
76.00" x 88.00"	161 LATCH & DEADBLOT "SL/T300 Series"	+55.0	-55.0	+55.0	-55.0
76.00" x 88.00"	PANIC BAR EXIT DEVICE w/ VERTICAL RODS "7700 / F7700 Series"	N/A	N/A	+70.0	-70.0

COMMERCIAL STEEL DOOR OUTSWING "IMPACT"



OVERALL FRAME DIMENSIONS	LOCK TYPE	DESIGN PRESSURE (OUTSWING ONLY)	
		POSITIVE	NEGATIVE
52.00" x 98.00"	161 LATCH (CAL-ROYAL)	+80.0	-80.0

